

**Spares available up to end of 2017.**

**List of components**

Valid for all pumps in sizes: ACE 025/032/038 Rotor diameter & Generation: L1/L2, K1/K2, N1/N2

With version codes: I } R } B } E } Also valid for pump options: A020, A090, A101, A368 & IXBO A076

N } T } F } O } The version code is composed of the letters in the 4 columns.

Y } V } P } Example of pump designations

std: ACE 025L2 NTBP; option: ACE 038N1 IXBO A076

Pos No	Denomination	Qty	Components included in Spare parts sets:						Note
			G011 Rotor set	G012 Rotor set	G050 Shaft seal	G053 Minor kit	G054 Major kit	G057 Joint kit	
1010	Power rotor CCW-rot.	1	x					(x)	1, 2
1020	Power rotor CW-rot.	1		x				x	1
(112)	Collar	1	x	x				x	1
113	Key	1	x	x				x	1
122	Ball bearing	1				x	x	(x)	7
124	Retaining ring	1				x	x	x	
201	Idler rotor CCW-rot	2	x					(x)	1, 2
202	Idler rotor CW-rot	2		x				x	1
401	Pump body	1							
416	Inlet flange	1							
417	Screw	8							
418	Gasket	1				x	x	x	
423	Gasket	1				x	x	x	
427	Outlet flange	1							
443	Drip nipple	1							
451	Screw	4							
453	Screw	4							
473	Grease nipple	1							
473A	Protective cover	1							
480	Valve housing	1							3
5010	Front cover	1							
502	Pin	1							5
506	O-ring	1				x	x	x	
509	Shaft seal	1			x	x	x		
514	Retaining ring	1				x	x	x	
551	Rear cover	1							6
556	Gasket	1				x	x	x	3
605	O-ring	1				x	x	x	3
606	Lower cover	1							3
607	Seal ring	1				x	x	x	3
612	Set screw	1							3
613	Pin	1							3
614	Valve piston	1							3
615	Valve spring	1					x		3, 4

**Notes:**

- Delivered as complete rotor set only.  
CW=clockwise rotation;  
CCW=counter clockwise rotation.
- Pumps with CCW-rotation have the additional pump designation 'A101'.
- Included in version code xxxP/xxxO.
- Available in two alternatives:  
for max 16 bar - version code xxxP,  
for max 6 bar - version code xxxO.
- Included in version code Nxxx.
- Included in version code xxxE.
- New spare part set G057 excluding ball bearing introduced. Old set available during a transition period. Part numbers, see ordering code.

**ACE (K1/K2/L1/L2/N1/N2) Low pressure pump**  
**Obsolete product - Current ACE (K3/L3/N3) See section C**



Spare parts book  
 September 2016

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**Recommendation:**

For maintenance the following spare part sets are recommended:

**Set: To be used:**

**G057 Joint kit**

For dismantling of the pump

**G053 Minor kit**

For service

**G054 Major kit**

For repair after damage or greater wear.

**Ordering example:**

For IMO-pump ACE 032N2 NTBP,  
 serial number 456760:

Shaft seal pos G050 p/n 190811

Valve spring pos 615 p/n 154054

Old designation:	Replaced by gen 1:	Replaced by gen 2:	Current designation:
ACE 25-2 NC	ACE 025N1 IRBP	ACE 025N2 NVBP	ACE 025N3 NVBP
ACE 25-2L NC 615A	ACE 025L1 IRBO	ACE 025L2 NVBO	ACE 025L3 NVBP
ACE 032N2	ACE 032N2 NTBP		ACE 032N3 NTBP
ACE 032N2 615A	ACE 032N2 NTBO		ACE 032N3 NTBP
ACE 38-2 NC/101	ACE 038N1 IRBP A101	ACE 038N2 NVBP A101	ACE 038N3 NVBP A101
ACE 38-2 NC/60	ACE 038N1 YVBP	ACE 038N2 NTBP	ACE 038N3 NTBP
	ACE 025L1 IVBP	ACE 025L2 NVBP	ACE 025L3 NVBP
	ACE 038K1 IVBP A020		ACE 038K3 NVBP
	ACE 032N1 IXBO A076	ACE 032N2 NXBO A076	ACE 032N3 NTBP
	ACE 032N1 IVBP A090		contact IMO
	ACE 032N2 NTBP A368		ACE 032N3 NTBP

Pumps for HFO application should be replaced by our ACE OptiLine, magnetic coupled pump. Pump duty required for correct selection.

**Replacing ACE pumps generation 1 and 2 by current pump in generation 3**

Existing Pump Unit Pump Model	Existing Motor IEC size	Frame	Replace bare shaft pump by model	Replace complete shaft coupling Part No
ACE 025L1/N1	71	130	ACE 025L3/N3	191603
or L2/N2	80	165		191604
	90	165		191605
	100/112	215		192175
ACE 032L1/N1	71	130	ACE 032L3/N3	191603
or L2/N2	80	165		191604
	90	165		191605
	100/112	215		192175
ACE 038K1/N1	80	165	ACE 038K3/N3	191640
or K2/N2	90	165		191641
	100/112	215		191741
	132	265		191742

The existing shaft coupling for pump size 025 can be used also after the changing the pump into generation 3. The designations of the shaft couplings may refer to other pump series as the same coupling is used to several pump series.

		Part numbers for pump size		
		025	032	038
Pump	ACE xxxL3 NTBP	189899	189894	--
	ACE xxxL3 NVBP	189897	189892	--
	ACE xxxK3 NTBP	--	--	189889
	ACE xxxK3 NVBP	--	--	189886
	ACE xxxN3 NTBP	189898	189893	189888
	ACE xxxN3 NVBP	189686	189787	189788
	ACE xxxN3 NVBP A101	190837	191066	190851

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**Ordering code**

Pos No	Spare parts (set)	Part no for pump size			Note
		025	032	038	
G011	Rotor set CCW-rot N-lead	obsolete	obsolete	obsolete	
G012	Rotor set CW-rot K-lead	--	--	156166	
	" L-lead	162560	187500	--	
	" N-lead	096735	100420	099820	
G050	Shaft seal xRxx	192086	192088	192089	
	" xTxx	190810	190811	190812	
	" xVxx	192691	192692	192693	
	" A076	--	182238	182246	
	" A368	190810	190811	190812	
G053	Minor kit xTxx	189191	189193	189195	3
	" xVxx	189434	189435	189436	3
G054	Major kit=G012(G011)+G053+615				
G057	Joint kit				
	incl. ball bearing xTxx, xVxx	179614	179622	179630	3
	Joint kit xRxx	192090	192091	192092	
	excl. ball bearing xTxx, xVxx	191434	191435	191436	
122	Ball bearing	077453	078576	077461	
	" A090	191679	191681	--	
480	Valve housing	obsolete	obsolete	obsolete	2
5010	Front cover	153999	154039	154088	1
502	Tension pin Nxxx	027326	027326	027326	
612	Set screw	076711	076711	077214	
613	Tension pin	027276	027276	027284	
614	Valve piston	076729	076729	077222	
615	Valve spring xxxO	154419	154419	154427	
	" xxxP	154054	154054	154104	
S2	O-ring xTxx	190806	190807	190808	
S6	O-ring xTxx	190791	190793	190792	

**Notes:**

- 1) When ordering a front cover Nxxx, tension pin pos 502 should also be ordered.
- 2) Not valid for A020
- 3) Not valid for A090

**Note:**

Available spares for T4 valve block can be found under current products, ACE (D3/K3/L3/N3) Low pressure pumps.

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**Exploded view**

